



**AN ABSOLUTE $\int B dl$ CALIBRATION OF B2 MAGNETS FOR THE AVB
SYSTEM OF THE SINGLE ARM SPECTROMETER FACILITY**

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The change of scattering angle for the Single Arm Spectrometer (SAS) in the M6 beam line is done by magnetically deflecting the incident beam so that it passes at an angle through the H_2 target. This is done by three Angle Varying Bends (AVB). (Figure 1) AVB1 is stationary, AVB2 can be moved remotely up and down, and AVB3 has a combined up down and tilting movement to follow the deflected beam. AVB2 and AVB3 have the same polarity and are opposite to AVB1. The $\int B dl$ of the system is proportional to the scattering angle and must be known with good precision.

The most important data are summarized in Table 1. In order to get an absolute calibration of $\int B dl$ which relates to an easily monitored quantity in a reproducible way, we use a 3' Reference Magnet (AVBRef) in series as our standard. Before any measurement the magnets and AVBRef get degaussed to get them tracking. Above 12KG (-3000A) mainly AVBRef goes differently into saturation and tracking is lost. Our calibrations are only valid for $B \leq 12KG$. This was verified to about 5 Gauss using a Rawson-Lush rotating coil put about 2' from one end into a magnet. The data are shown in Figure 2. Points beyond 12KG and coming back down from there clearly deviate.

To get the absolute calibration two different methods were tried. The magnet was measured on the test stand of the Fermilab magnet measurement group using their long flip coil. The integrator time constant was measured in three different ways agreeing and repeating perfectly. Also the integrated output voltage measurement was completely reliable. But the coil itself proved non-reproducible for the 10' magnets to better than 1%.

This two turn stretched wire coil was designed for measuring the 20' magnets. No definite cause could be found in the finite amount of time available. Therefore we resorted to map the field in the homogenous part every 2" using an NMR probe. The end fields were mapped with a Rawson-Lush rotating coil, taking measurements every 2cm. For the NMR measurement it was essential to put the probe into a 6"x1.75"x3.5" Cu bloc to cancel the power supply ripple by eddy currents. For AVB2 about 1/3 of the magnet stays unmapped due to the length of the probe cable. The measurements are displayed in Figure 3-8. Inside the homogeneous part field variations of $\pm 1\%$ are found, which result from random variations of the stacking of laminations. The ratio of the average field to the reference field is given in Table 1.

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The mapping of the end fields was numerically integrated and expressed as $\Delta l = l_{\text{mag}} - l_{\text{steel}}$. Since the variations from one magnet to the next, most likely coming from small positioning errors, do not show as systematic differences on the plots of the end field, only one average value for each with and without mirror plate was finally used. Results are given in Table 1.

PREDICTIONS OF BEAM EXCURSION

The attached Fortran program was used to compute the various beam excursions, necessary field values in AVBRef and the height of a hodoscope in between AVB2 and AVB3 for various scattering angle θ and beam momenta.

There is a small residual steering effect (DYTGT) left at the center of the target, where the beam should cross the nominal beam line. This can be suppressed by using a shunt bypassing around AVB2 and AVB3 a fraction DII of the current. Results are given separately for DII=0 and DII \neq 0.

The approximation used to predict the current is good to about 1%. The field prediction is the primary number. Results of this calculation are given in Table 2 and 3. One should note that the beam steering is not only sensitive to the magnet calibration but also their placement.

We would like to thank the staff of the Fermilab magnet measurement group for their help with equipment and measurements.

C THIS PROGRAM IS ONLY TO PRINT A NICE TABLE

IOUT=7

DO 20 JP=50,200,50

P=FLOAT(JP)

WRITE (IOUT,101) P

101 FORMAT (1H1,F10.1,6H GEV/C /

1 70H0THETA B/TH I/TH DI/I H2/TH H3/TH HH0/TH AL3/TH AH0/T

2H DYTGT /

3 70H MR G/MR A/MR % MIL/MR MIL/MR MIL/MR

4 MIL)

DO 10 I=1,40

THETA=FLOAT(I-7)*4./1000.

IF (THETA.EQ.0.) GOTO 10

CALL AVB(THETA,P,BREF,CAVB,DCAVB,HAVB2,HAVB3,HHOD,ALF3,THHOD,Z)

DCAVB=100./DCAVB/CAVB

IF (ABS(BREF).GT.18.) GOTO 10

BREF=BREF/THETA

CAVB=CAVB/THETA

CAVB=CAVB/1000.

HAVB2=HAVB2/THETA

HAVB3=HAVB3/THETA

HHOD=HHOD/THETA

ALF3=ALF3/THETA

THHOD=THHOD/THETA

THETA=THETA*1000.

WRITE (IOUT,100) THETA,BREF,CAVB,DCAVB,

1 HAVB2,HAVB3,HHOD,

2 ALF3,THHOD,Z

100 FORMAT (1H0,F5.1,F7.2,F7.2,F7.3,3F7.2,2F7.4,F7.1)

10 CONTINUE

20 CONTINUE

END

SUBROUTINE AVB(THETA,P,BREF,CAVB,DCAVB,HAVB2,HAVB3,HHOD,

1 ALF3,THHOD,ZERO)

REAL AL(3),POS(4),L(4),DLI(3),BL(3)

DATA AL/120.41,238.64,119.42/,

1 POS/1410.974,1443.849,1462.578,1455.691/,

2 POSTGT/1469.858/,BEAMTH/0.006/

DATA ICALL/0/

IF (ICALL.EQ.0) GOTO 100

ICALL = 1

C HHOD IS 4/3 IN DWN OF POS(4)=CENTER OF GAP

POS(4)=POS(4)+4.3/12.

DO 10 I=1,4

10 L(I)=-((POS(I)-POSTGT)*12./COS(BEAMTH)

C

100 CONTINUE

C TOTAL NEEDED BENDPOWER IN KGAUSS*INCH

SIBDL=P*THETA/0.00915

SIBDL=SIBDL*12.

C CORRECT FOR ACTUAL LENGTH IN MAGNET DUE TO CURVED TRAJECTORY

C USE $\sin(X) \approx X - X^2/6$ AND RATIO OF BEND ANGLES 1:2:1

DLL(1)=THETA**2/24.

DLL(2)=DLL(1)

DLL(3)=DLL(1)/4.

C CORRECTION FOR MOVEMENT OF AVB3 ALONG Z AXIS

C PIVOT TO CENTER DY=18.7 IN,DZ=26 IN AND ALF3=.75*THETA

DL3=THETA*(14.01+7.3*THETA)

L(3)=L(3)-DL3

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DO 110 I=1,3
110 BL(I)=AL(I)*(1.+DLL(I))
C NO STEERING CONDITION AT TARGET FRACTIONAL CURRENT DII
C BYPASSING AVB2+3, IF NEGATIVE BYPASSING AVB1
C IF THERE IS NO SHUNT SET DII=0.
DII=(BL(2)*L(2)+BL(3)*L(3)-BL(1)*L(1))/(BL(2)*L(2)+BL(3)*L(3))
DII= 0.
C REQUIRED FIELD IN REFERENCE MAGNET
BREF=SIBDL/(-BL(1)+(1.-DII)*(BL(2)+BL(3)))
C ACTUAL BEND ANGLES BL AND TAN OF BEAMANGLE AFTER MAGNETS
TH=BREF*THETA/SIBDL
BL(1)=BL(1)*TH
BL(2)=BL(2)*TH*(1.-DII)
BL(3)=BL(3)*TH*(1.-DII)
T1=SIN(BL(1))/COS(BL(1))
T12=SIN(BL(1)-BL(2))/COS(BL(1)-BL(2))
T123=SIN(BL(1)-BL(2)-BL(3))/COS(BL(1)-BL(2)-BL(3))
C ZERO IS VERT MISSTEERING AT TARGET
ZERO=T1*(L(1)-L(2))+T12*(L(2)-L(3))+T123*L(3)
ZERO=ZERO*1000.
ALF3=THETA-BL(3)/2.
THHOD=THETA-BL(3)
C HEIGHTS TO WHICH TO SET MAGNETS AND HODD
HAVB2=T1*(L(1)-L(2)-AL(2)/2.)+AL(2)*BL(2)/16.
HAVB3=T1*(L(1)-L(2))+T12*(L(2)-L(3)-AL(3)/2.)
HAVB3=HAVB3+BL(3)*AL(3)/16.
HHOD=T1*(L(1)-L(2))+T12*(L(2)-L(4))
C ROUGH VALUE OF NEEDED CURRENT
CAVB=BREF*1000./4.12
CAVB=CAVB*AMPF(CAVB)
DCAVB=DII*CAVB
C UN DO AVR3 MOVEMENT
L(3)=L(3)+DL3
RETURN
END
FUNCTION AMPF(D)
C SATURATION CURVE FOR A B2 MAGNET
A=D/1000.
IF (A.LE.2.) AMPF=1.
IF (A.GT.2.) AMPF=1.+1.2E-4*A**3*(A-2.)
RETURN
END

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TABLE 1

	AVB1	AVB2	AVB3	3' Ref Mag.
Serial #	B2-10-3	2115	B2-10-2	B2-1X
Length of Steel	120.00"	238.94"	119.875"	3'
Power end	up stream	up stream	up stream	-
Z of center +	1410.974'	1443.849'	1462.578'	-
X of center +	71.871'	71.675'	71.564'	-
Magnetic Mirror *	none	downstream	up & down stream	none
\bar{B} average/Bref	1.00057	.99905	1.00027	\pm
ΔI power end	+.15"	.06"	-.22"	+
ΔI no power end	+.25"	-.24"	-.28 (+.21")**	-
1 mag. = $\int Bdl/B$ average	120.40" \pm .10"	238.75" \pm .10"	119.38" \pm .10"	
1 mag. eff = $\int Bdl/Bref$	120.47"	238.53"	119.42"	

** with the mirror plate taken off

* steel plates 1.5"x30"x30"

+ in Meson Lab coordinate system

50.0 GEV/C

TABLE 2.1 DII#0

TM-517

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THETA MR	R/TH G/MR	I/TH A/MR	DI/I %	H2/TH MIL/MR	H3/TH MIL/MR	HHD/TH MIL/MR	AL3/TH	AHD/TH	DTGT MIL
-24.0	275.29	66.82	-0.152	154.08	121.18	126.54	0.7489	0.4979	0.3
-20.0	275.26	66.81	-0.160	154.06	121.12	126.51	0.7490	0.4979	0.2
-16.0	275.23	66.80	-0.167	154.05	121.06	126.49	0.7490	0.4979	0.1
-12.0	275.20	66.80	-0.175	154.03	121.01	126.46	0.7490	0.4979	0.0
-8.0	275.17	66.79	-0.183	154.01	120.95	126.43	0.7490	0.4980	0.0
-4.0	275.13	66.78	-0.191	153.99	120.90	126.40	0.7490	0.4980	0.0
4.0	275.07	66.76	-0.207	153.96	120.79	126.35	0.7490	0.4980	-0.0
8.0	275.04	66.76	-0.215	153.94	120.73	126.32	0.7490	0.4980	-0.0
12.0	275.00	66.75	-0.223	153.93	120.68	126.30	0.7490	0.4981	-0.0
16.0	274.97	66.74	-0.231	153.91	120.62	126.27	0.7490	0.4981	-0.1
20.0	274.93	66.73	-0.239	153.89	120.57	126.25	0.7491	0.4981	-0.2
24.0	274.90	66.72	-0.247	153.88	120.52	126.22	0.7491	0.4981	-0.3
28.0	274.86	66.71	-0.255	153.86	120.46	126.20	0.7491	0.4981	-0.5
32.0	274.83	66.72	-0.263	153.85	120.41	126.17	0.7491	0.4982	-0.7
36.0	274.79	66.74	-0.272	153.84	120.35	126.15	0.7491	0.4982	-1.0
40.0	274.76	66.79	-0.280	153.82	120.30	126.12	0.7491	0.4982	-1.4
44.0	274.72	66.87	-0.288	153.81	120.25	126.10	0.7491	0.4982	-1.8
48.0	274.68	66.98	-0.297	153.80	120.19	126.08	0.7491	0.4983	-2.4
52.0	274.64	67.15	-0.305	153.78	120.14	126.05	0.7491	0.4983	-3.0
56.0	274.61	67.37	-0.314	153.77	120.08	126.03	0.7492	0.4983	-3.7
60.0	274.57	67.66	-0.322	153.76	120.03	126.01	0.7492	0.4983	-4.6
64.0	274.53	68.04	-0.331	153.75	119.98	125.99	0.7492	0.4984	-5.6

100.0 GEV/C

TABLE 2.2 DII#0

THETA	B/TH	I/TH	DI/I	H2/TH	H3/TH	HHD/TH	AL3/TH	AHD/TH	DYIGT
MR	G/MR	A/MR	%	MIL/MR	MIL/MR	MIL/MR			MIL
-24.0	550.58	133.64	-0.152	154.08	121.18	126.54	0.7489	0.4979	0.3
-20.0	550.52	133.62	-0.160	154.06	121.12	126.51	0.7490	0.4979	0.2
-16.0	550.46	133.61	-0.167	154.05	121.06	126.49	0.7490	0.4979	0.1
-12.0	550.40	133.59	-0.175	154.03	121.01	126.46	0.7490	0.4979	0.0
-8.0	550.33	133.58	-0.183	154.01	120.95	126.43	0.7490	0.4980	0.0
-4.0	550.27	133.56	-0.191	153.99	120.90	126.40	0.7490	0.4980	0.0
4.0	550.14	133.53	-0.207	153.96	120.79	126.35	0.7490	0.4980	-0.0
8.0	550.07	133.51	-0.215	153.94	120.73	126.32	0.7490	0.4980	-0.0
12.0	550.01	133.50	-0.223	153.93	120.68	126.30	0.7490	0.4981	-0.0
16.0	549.94	133.50	-0.231	153.91	120.62	126.27	0.7490	0.4981	-0.1
20.0	549.87	133.67	-0.239	153.89	120.57	126.25	0.7491	0.4981	-0.2
24.0	549.80	134.08	-0.247	153.88	120.52	126.22	0.7491	0.4981	-0.3
28.0	549.73	134.88	-0.255	153.86	120.46	126.20	0.7491	0.4981	-0.5
32.0	549.66	136.24	-0.263	153.85	120.41	126.17	0.7491	0.4982	-0.7

TABLE 2.3 DII#0

150.0 GEV/C

THETA	B/TH	I/TH	DI/I	H2/TH	H3/TH	HHD/TH	AL3/TH	AHD/TH	DYIGT
MR	G/MR	A/MR	%	MIL/MR	MIL/MR	MIL/MR			MIL
-20.0	825.78	200.43	-0.160	154.06	121.12	126.51	0.7490	0.4979	0.2
-16.0	825.69	200.41	-0.167	154.05	121.06	126.49	0.7490	0.4979	0.1
-12.0	825.60	200.39	-0.175	154.03	121.01	126.46	0.7490	0.4979	0.0
-8.0	825.50	200.36	-0.183	154.01	120.95	126.43	0.7490	0.4980	0.0
-4.0	825.40	200.34	-0.191	153.99	120.90	126.40	0.7490	0.4980	0.0
4.0	825.21	200.29	-0.207	153.96	120.79	126.35	0.7490	0.4980	-0.0
8.0	825.11	200.27	-0.215	153.94	120.73	126.32	0.7490	0.4980	-0.0
12.0	825.01	200.38	-0.223	153.93	120.68	126.30	0.7490	0.4981	-0.0
16.0	824.91	201.17	-0.231	153.91	120.62	126.27	0.7490	0.4981	-0.1
20.0	824.80	203.28	-0.239	153.89	120.57	126.25	0.7491	0.4981	-0.2

200.0 GEV/C

TABLE 2.4 DII #0

THETA MR	B/TH G/MR	I/TH A/MR	DI/I %	H2/TH MIL/MR	H3/TH MIL/MR	HHD/TH MIL/MR	AL3/TH	AND/TH	DYIGI MIL
-16.01100	0.92	267.21	-0.167	154.05	121.06	126.49	0.7490	0.4979	0.1
-12.01100	0.79	267.18	-0.175	154.03	121.01	126.46	0.7490	0.4979	0.0
-8.01100	0.67	267.15	-0.183	154.01	120.95	126.43	0.7490	0.4980	0.0
-4.01100	0.54	267.12	-0.191	153.99	120.90	126.40	0.7490	0.4980	0.0
4.01100	0.28	267.06	-0.207	153.96	120.79	126.35	0.7490	0.4980	-0.0
8.01100	0.14	267.07	-0.215	153.94	120.73	126.32	0.7490	0.4980	-0.0
12.01100	0.01	268.26	-0.223	153.93	120.68	126.30	0.7490	0.4981	-0.0
16.01099	0.87	272.63	-0.231	153.91	120.62	126.27	0.7490	0.4981	-0.1

50.0 GEV/C

TABLE 3.1 DCE = 0

THETA MR	B/TH G/MR	I/TH A/MR	DI/I %	H2/TH MIL/MR	H3/TH MIL/MR	HMD/TH MIL/MR	AL3/TH	AHD/TH	DYGT MIL
-24.0	275.92	66.97	0.000	154.41	121.70	127.06	0.7488	0.4975	-12.8
-20.0	275.92	66.97	0.000	154.41	121.67	127.05	0.7487	0.4975	-11.3
-16.0	275.92	66.97	0.000	154.41	121.64	127.05	0.7487	0.4975	-9.5
-12.0	275.92	66.97	0.000	154.41	121.61	127.05	0.7487	0.4975	-7.5
-8.0	275.93	66.97	0.000	154.41	121.58	127.05	0.7487	0.4975	-5.2
-4.0	275.93	66.97	0.000	154.41	121.56	127.05	0.7487	0.4975	-2.7
4.0	275.93	66.97	0.000	154.41	121.50	127.05	0.7487	0.4975	3.0
8.0	275.93	66.97	0.000	154.41	121.47	127.05	0.7487	0.4975	6.1
12.0	275.92	66.97	0.000	154.41	121.45	127.05	0.7487	0.4975	9.5
16.0	275.92	66.97	0.000	154.41	121.42	127.05	0.7487	0.4975	13.1
20.0	275.92	66.97	0.000	154.41	121.39	127.05	0.7487	0.4975	16.9
24.0	275.92	66.97	0.000	154.41	121.37	127.06	0.7488	0.4975	20.9
28.0	275.92	66.97	0.000	154.42	121.34	127.06	0.7488	0.4975	25.0
32.0	275.92	66.98	0.000	154.42	121.31	127.06	0.7488	0.4975	29.4
36.0	275.92	67.02	0.000	154.42	121.29	127.06	0.7488	0.4975	33.9
40.0	275.91	67.07	0.000	154.43	121.26	127.07	0.7488	0.4975	38.6
44.0	275.91	67.16	0.000	154.43	121.24	127.07	0.7488	0.4975	43.5
48.0	275.91	67.29	0.000	154.44	121.21	127.08	0.7488	0.4975	48.5
52.0	275.91	67.47	0.000	154.44	121.19	127.08	0.7488	0.4975	53.7
56.0	275.90	67.71	0.000	154.45	121.16	127.09	0.7488	0.4975	59.0
60.0	275.90	68.02	0.000	154.46	121.14	127.10	0.7488	0.4975	64.5
64.0	275.90	68.41	0.000	154.46	121.12	127.10	0.7488	0.4975	70.1

100.0 GEV/C

TABLE 3.2 DII=0

THETA	B/TH	I/TH	DI/I	H2/TH	H3/TH	HHD/TH	AL3/TH	AHD/TH	DYIGT
MR	G/MR	A/MR	%	MIL/MR	MIL/MR	MIL/MR			MIL
-24.0	551.84	133.94	0.000	154.41	121.70	127.06	0.7488	0.4975	-12.8
-20.0	551.85	133.94	0.000	154.41	121.67	127.05	0.7487	0.4975	-11.3
-16.0	551.85	133.94	0.000	154.41	121.64	127.05	0.7487	0.4975	-9.5
-12.0	551.85	133.94	0.000	154.41	121.61	127.05	0.7487	0.4975	-7.5
-8.0	551.85	133.94	0.000	154.41	121.58	127.05	0.7487	0.4975	-5.2
-4.0	551.85	133.94	0.000	154.41	121.56	127.05	0.7487	0.4975	-2.7
4.0	551.85	133.94	0.000	154.41	121.50	127.05	0.7487	0.4975	3.0
8.0	551.85	133.94	0.000	154.41	121.47	127.05	0.7487	0.4975	6.1
12.0	551.85	133.94	0.000	154.41	121.45	127.05	0.7487	0.4975	9.5
16.0	551.85	133.97	0.000	154.41	121.42	127.05	0.7487	0.4975	13.1
20.0	551.85	134.15	0.000	154.41	121.39	127.05	0.7487	0.4975	16.9
24.0	551.84	134.59	0.000	154.41	121.37	127.06	0.7488	0.4975	20.9
28.0	551.84	135.43	0.000	154.42	121.34	127.06	0.7488	0.4975	25.0
32.0	551.84	136.83	0.000	154.42	121.31	127.06	0.7488	0.4975	29.4

TABLE 3.3 DII=0

150.0 GEV/C

THETA	B/TH	I/TH	DI/I	H2/TH	H3/TH	HHD/TH	AL3/TH	AHD/TH	DYIGT
MR	G/MR	A/MR	%	MIL/MR	MIL/MR	MIL/MR			MIL
-20.0	827.77	200.91	0.000	154.41	121.67	127.05	0.7487	0.4975	-11.3
-16.0	827.77	200.92	0.000	154.41	121.64	127.05	0.7487	0.4975	-9.5
-12.0	827.77	200.92	0.000	154.41	121.61	127.05	0.7487	0.4975	-7.5
-8.0	827.78	200.92	0.000	154.41	121.58	127.05	0.7487	0.4975	-5.2
-4.0	827.78	200.92	0.000	154.41	121.56	127.05	0.7487	0.4975	-2.7
4.0	827.78	200.92	0.000	154.41	121.50	127.05	0.7487	0.4975	3.0
8.0	827.78	200.92	0.000	154.41	121.47	127.05	0.7487	0.4975	6.1
12.0	827.77	201.05	0.000	154.41	121.45	127.05	0.7487	0.4975	9.5
16.0	827.77	201.89	0.000	154.41	121.42	127.05	0.7487	0.4975	13.1
20.0	827.77	204.07	0.000	154.41	121.39	127.05	0.7487	0.4975	16.9

TABLE 3.4 DII=0

200.0 GEV/C

THETA	B/TH	I/TH	D1/I	H2/TH	H3/TH	HHD/TH	AL3/TH	AHD/TH	DYGT
MR	G/MR	A/MR	%	MIL/MR	MIL/MR	MIL/MR			MIL
-16.0	1103.70	267.89	0.000	154.41	121.64	127.05	0.7487	0.4975	-9.5
-12.0	1103.70	267.89	0.000	154.41	121.61	127.05	0.7487	0.4975	-7.5
-8.0	1103.70	267.89	0.000	154.41	121.58	127.05	0.7487	0.4975	-5.2
-4.0	1103.70	267.89	0.000	154.41	121.56	127.05	0.7487	0.4975	-2.7
4.0	1103.70	267.89	0.000	154.41	121.50	127.05	0.7487	0.4975	3.0
8.0	1103.70	267.93	0.000	154.41	121.47	127.05	0.7487	0.4975	6.1
12.0	1103.70	269.19	0.000	154.41	121.45	127.05	0.7487	0.4975	9.5
16.0	1103.70	273.67	0.000	154.41	121.42	127.05	0.7487	0.4975	13.1

M6 Beam

AVB1

AVB2

$h2$

$h3$

$HHOD$

$AHD = \alpha_{hod}$

$\alpha_f = AL 3$

$\theta = TH$

ϕ

DYTGT

$H_2Target$

M = magnetic mirror plate 1.5"x30"x30"

Power Connection

"Power"
End

"non power end"

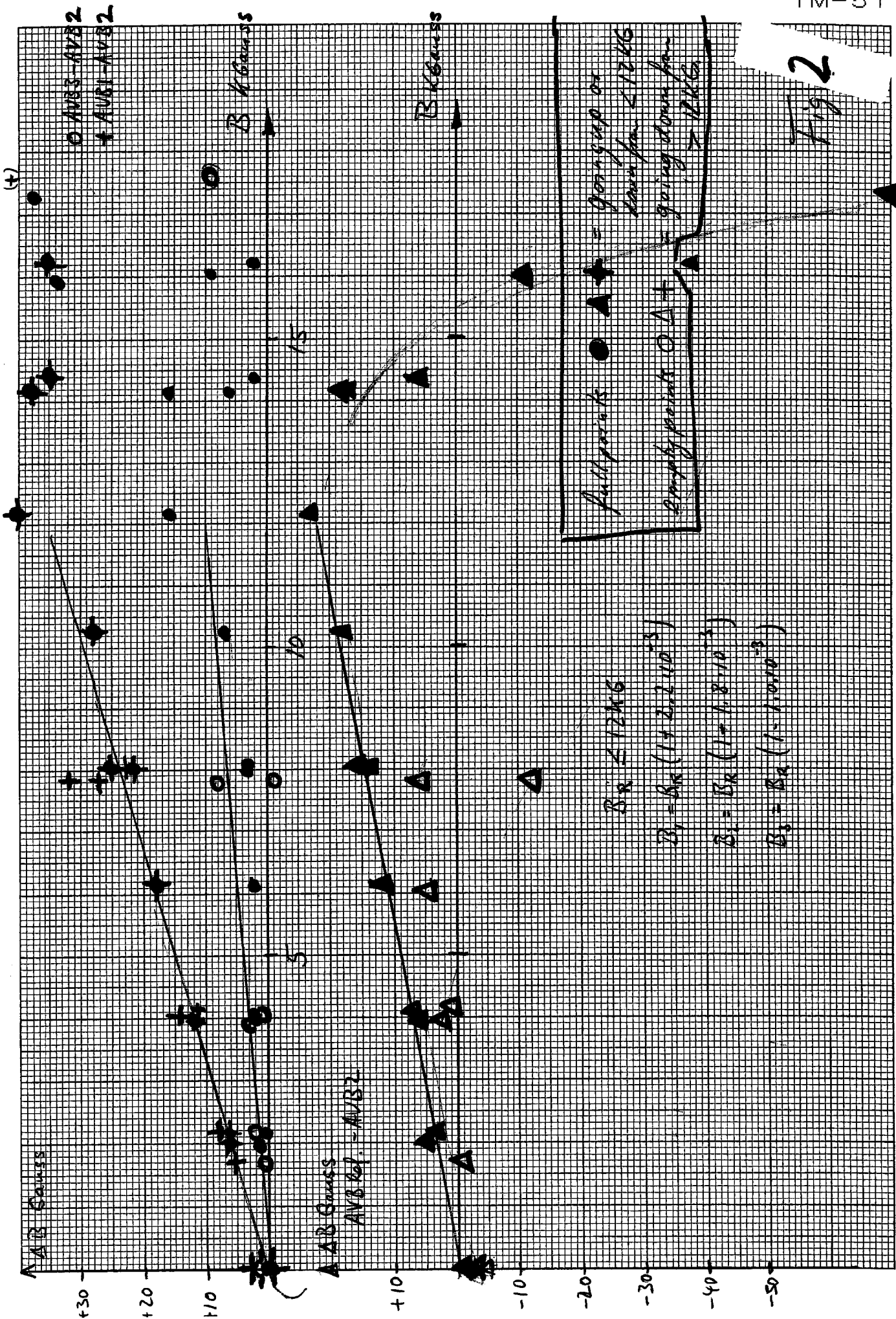


Fig 3

1.0

.9

.8

.7

.6

.5

.4

.3

.2

.1

AC End SILL of AVB1
 + .64cm • no power end no plate
 + .38cm + power end no plate

Steel edge

-10

0

10

20

30

40 cm

Fig 4

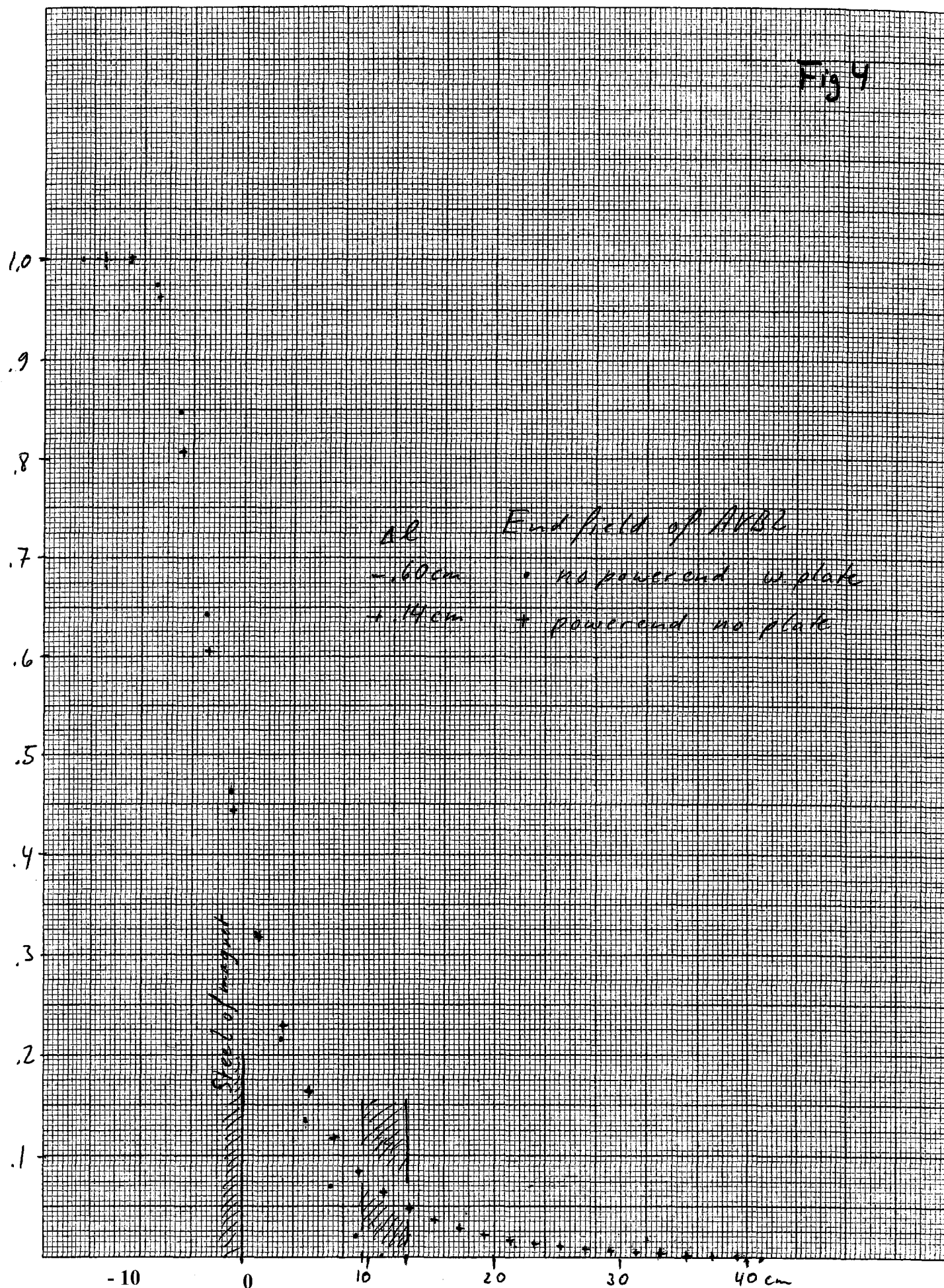


Fig 5

1.0

.9

.8

.7

.6

.5

.4

.3

.2

.1

-10

0

10

20

30

40

End field of AVB3

ΔL

- .72cm * no power end w. plate

+ .62cm o " " no plate

- .68cm x " " w. plate

- .57cm + power end w. plate

Steel edge

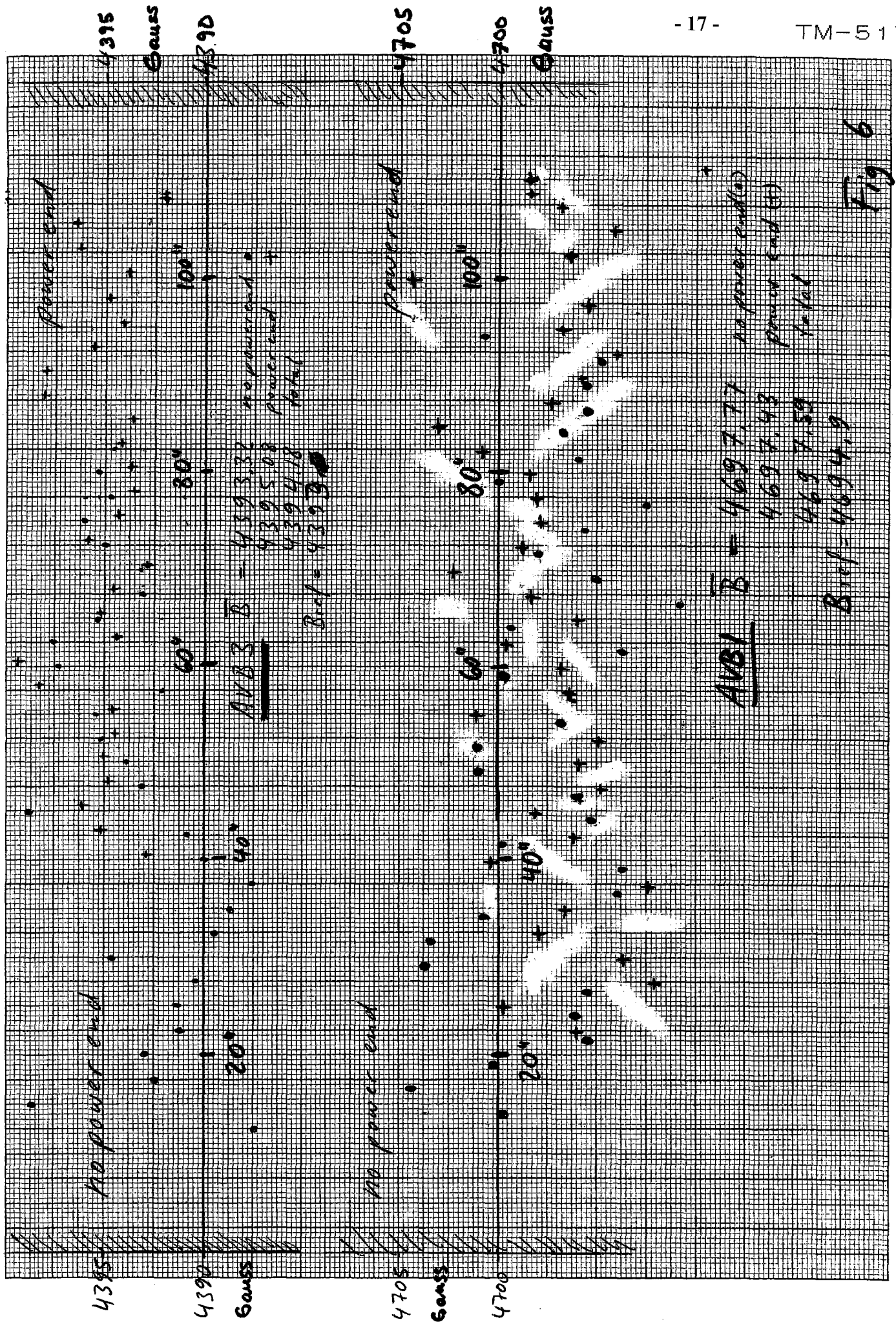


Fig 6

